## FABRICATION POLICY

| Radius Corners |  | Minimum Hole Diameter |  | Minimum distance from rim of hole to edge of glass |  | Minimum distance from rim of hole to rim of adjacent hole |  | Minimum inside radius |  | Minimum distance from rim of hole to corner |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Dime Radius |  |  |  |  |  |  |  |  |  |  |  |
| Nickel Radius | 3/8" |  |  |  |  |  |  |  |  |  |  |
| Quarter Radius | 7/16" |  |  |  |  |  |  |  |  |  |  |
| 1/2" Radius | 1/2" |  |  |  |  |  |  |  |  |  |  |
| Fifty Cent Radius | 9/16" |  |  |  |  |  |  |  |  |  |  |
| Dollar Radius | 7/8" |  |  |  |  |  |  |  |  |  |  |
| 1" Radius | $1 "$ |  |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  |  |  |
| Glass Thickness |  | Equal to glass thickness (1/4" minimum) |  | $2 \times$ glass thickness <br> (1/4" minimum*) |  | $2 \times$ glass thickness (3/8" minimum*) |  | Equal to glass thickness (1/4" minimum) |  | $6.5 \times$ glass thickness* |  |
| 1/8" | 3 mm | 1/4" | 6 mm | 1/4" | 6 mm | 3/8" | 10 mm | 1/4" | 6 mm | 13/16" | 21 mm |
| 5/32" | 4 mm | 1/4" | 6 mm | 5/16" | 8 mm | 3/8" | 10 mm | 1/4" | 6 mm | $1{ }^{\prime \prime}$ | 25 mm |
| 3/16" | 5 mm | 1/4" | 6 mm | 3/8" | 10 mm | 3/8" | 10 mm | 1/4" | 6 mm | 1-1/4" | 31 mm |
| 1/4" | 6 mm | 1/4" | 6 mm | 1/2" | 12 mm | 1/2" | 12 mm | 1/4" | 6 mm | 1-5/8" | 41 mm |
| 5/16" | 8 mm | 5/16" | 8 mm | 5/8" | 16 mm | 5/8" | 16 mm | 5/16" | 8 mm | 2-1/16" | 52 mm |
| $3 / 8{ }^{\prime \prime}$ | 10 mm | 3/8" | 10 mm | 3/4" | 19 mm | 3/4" | 19 mm | 3/8" | 10 mm | 2-7/16" | 62 mm |
| 1/2" | 12 mm | 1/2" | 12 mm | 1 | 25 mm | $1{ }^{\prime \prime}$ | 25 mm | 1/2" | 12 mm | 3-1/4" | 83mm |
| 5/8" | 15 mm | 5/8" | 15 mm | 1-1/4" | 31 mm | 1-1/4" | 31 mm | 5/8" | 15 mm | 4-1/16" | 103 mm |
| 3/4" | 19 mm | 3/4" | 19 mm | 1-1/2" | 38 mm | 1-1/2" | 38 mm | 3/4" | 19 mm | 4-7/8" | 124 mm |


| DIMENSIONAL TOLERANCES |  |  |
| :---: | :---: | :---: |
| Thickness | Standard <br> Tolerance | Hold Dimension <br> Tolerance |
| $1 / 8^{\prime \prime}$ | $+/-1 / 16^{\prime \prime}$ | N/A |
| $3 / 16^{\prime \prime}$ | $+/-1 / 16^{\prime \prime}$ | $+0^{\prime \prime}-1 / 16^{\prime \prime}$ |
| $1 / 4 "$ | $+/-1 / 16^{\prime \prime}$ | $+0^{\prime \prime}-1 / 16^{\prime \prime}$ |
| $3 / 8^{\prime \prime}$ | $+/-3 / 32^{\prime \prime}$ | $+0 "-1 / 16^{\prime \prime}$ |
| $1 / 2^{\prime \prime}$ | $+/-1 / 8^{\prime \prime}$ | N/A* |
| $3 / 4^{\prime \prime}$ | $+/-3 / 16^{\prime \prime}$ | N/A* |

* We cannot guarantee "Hold Dimension" on $1 / 2$ " or $3 / 4$ " glass

It is necessary to have a tolerance, due to in-flares, when cutting heavy glass

When ordering glass that is for a "fit in" application, we suggest the product is ordered with hold dimension tolerance. This will insure the lite will not be larger than your requested dimension and therefore fit inside whatever is to hold the glass, such as a glass table top.

## HOLD DIMENSION PRICING

When ordering fabricated glass to Hold Dimension tolerances, there will be an additional $10 \%$ charge of the total price of the lite.

## EDGEWORK DEFINITIONS

Straight Line or Machine Edgework: Straight sides, flat edges, no cuts.
Shape or Manual Edgework: Circles, ovals, any irregular shapes other than straight line.
Undersize Glass: Glass under 6" in length or width requires quote.
All edgework is priced to the next even inch
$12-1 / 8^{\prime \prime} \times 36-3 / 8^{\prime \prime}=14 \times 38$
$23 \times 25=24 \times 26$

## Minimum Fabrication Charges

Minimum edgework charge is 48 lineal inches per lite and per type of edgework
3 sq. ft. minimum per lite

## Packaging

Cardboard wrap: $\$ 5.00$ minimum
Board \& Band: $\$ 25.00$ minimum
Solid Wood Crate: $\$ 225.00$ minimum

