

# **FABRICATION POLICY**

Radius Corners				Minimum distance from		Minimum distance from					
Dime Radius	5/16"	Minimum Hole Diameter		rim of hole to edge of glass		rim of hole to rim of adja- cent hole		Minimum inside radius		Minimum distance from rim of hole to corner	
Nickel Radius	3/8"										
Quarter Radius	7/16"			1/2"		1/2" 1/4" Glass					
1/2" Radius	1/2"										
Fifty Cent Radius	9/16"										
Dollar Radius	7/8"										
1" Radius	1"										
				1.	/4" Glass						
Glass Thickness		Equal to glass thickness (1/4" minimum)		2 x glass thickness (1/4" minimum*)		2 x glass thickness (3/8" minimum*)		Equal to glass thickness (1/4" minimum)		6.5 x glass thickness*	
1/8"	3mm	1/4"	6mm	1/4"	6mm	3/8"	10mm	1/4"	6mm	13/16"	21mm
5/32"	4mm	1/4"	6mm	5/16"	8mm	3/8"	10mm	1/4"	6mm	1"	25mm
3/16"	5mm	1/4"	6mm	3/8"	10mm	3/8"	10mm	1/4"	6mm	1-1/4"	31mm
1/4"	6mm	1/4"	6mm	1/2"	12mm	1/2"	12mm	1/4"	6mm	1-5/8"	41mm
5/16"	8mm	5/16"	8mm	5/8"	16mm	5/8"	16mm	5/16"	8mm	2-1/16"	52mm
3/8"	10mm	3/8"	10mm	3/4"	19mm	3/4"	19mm	3/8"	10mm	2-7/16"	62mm
1/2"	12mm	1/2"	12mm	1	25mm	1"	25mm	1/2"	12mm	3-1/4"	83mm
5/8"	15mm	5/8"	15mm	1-1/4"	31mm	1-1/4"	31mm	5/8"	15mm	4-1/16"	103mm
3/4"	19mm	3/4"	19mm	1-1/2"	38mm	1-1/2"	38mm	3/4"	19mm	4-7/8"	124mm

DIMENSIONAL TOLERANCES								
Thickness	Standard Tolerance	Hold Dimension Tolerance						
1/8"	+/- 1/16"	N/A						
3/16"	+/- 1/16"	+0" -1/16"						
1/4"	+/- 1/16"	+0" -1/16"						
3/8"	+/- 3/32"	+0" -1/16"						
1/2"	+/- 1/8"	N/A*						
3/4"	+/- 3/16"	N/A*						

<sup>\*</sup> We cannot guarantee "Hold Dimension" on 1/2" or 3/4" glass

It is necessary to have a tolerance, due to in-flares, when cutting heavy glass

When ordering glass that is for a "fit in" application, we suggest the product is ordered with hold dimension tolerance. This will insure the lite will not be larger than your requested dimension and therefore fit inside whatever is to hold the glass, such as a glass table top.

## **HOLD DIMENSION PRICING**

 $When ordering fabricated glass to Hold \ Dimension \ tolerances, there \ will be an \ additional \ 10\% \ charge \ of \ the \ total \ price \ of \ the \ lite.$ 

### **EDGEWORK DEFINITIONS**

Straight Line or Machine Edgework: Straight sides, flat edges, no cuts.

Shape or Manual Edgework: Circles, ovals, any irregular shapes other than straight line.

Undersize Glass: Glass under 6" in length or width requires quote.

## All edgework is priced to the next even inch

12-1/8" x 36-3/8" = 14 x 38 23 x 25 = 24 x 26

### **Minimum Fabrication Charges**

Minimum edgework charge is 48 lineal inches per lite and per type of edgework 3 sq. ft. minimum per lite

#### **Packaging**

Cardboard wrap: \$5.00 minimum Board & Band: \$25.00 minimum Solid Wood Crate: \$225.00 minimum